From the: .

'INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

To:	1990 - 19		PCT PCT		
Rodyk & Davidson 9 Raffles Place #55-01 Republic Plaza	2 9 823 (h)		WRITTEN OPINION		
SINGAPORE 048619	Francis Repark a palicab		(PCT Rule 66)		
-	- 1 - 11 1, 1 1 - 1 - 1 1 1 1 1 1 1 1 1	Date of mailing (day/month/year)	Date of mailing		
Applicant's or agent's file reference LAM/99058235		REPLY DUE			
International application No.	International filing	date (day/month/year)	e (day/month/year) Priority Date (day/month/year)		
PCT/SG00/00012	31 January 2000		2 February 1999		
International Patent Classification	on (IPC) or both national clas	sification and IPC			
Int. Cl. ⁷ B22D 41/015, 41 Applicant	/62				
SINGAPORE POLY	TECHNIC et al				
	· · · · · · · · · · · · · · · · · · ·				
1. This written opinion is the	,				
and written opinion is alc	first drawn by this Intern	ational Preliminary Exa	amining Authority.		
	cations relating to the following	ng items:.			
I X Basis of the	e opinion .				
II Priority					
III Non-establ	ishment of opinion with regard t	o novelty, inventive step a	and industrial applicability		
	ity of invention		,		
V X Reasoned s	statement under Rule 66.2(a)(ii) nd explanations supporting such	with regard to novelty, in	ventive step or industrial applicability;		
· ——	cuments cited	statement			
	fects in the international applicat	tion			
<u></u>	servations on the international ap				
l —.	ited to reply to this opinion.	phication			
j .		ligant many before the con-	to the contract of the contrac		
grant-an exte	ension, see Rule 66.2(d).	neant may, before the exp	iration of that time limit, request this Authority to		
How? By submitting a written reply, accompanied, where appropriate, by amendments, according to Rule 66.3. For the form and the language of the amendments, see Rules 66.8 and 66.9.					
Also For an additional opportunity to submit amendments, see Rule 66.4. For the examiner's obligation to consider amendments and/or arguments, see Rule 66.4bis.					
For an informal communication with the examiner, see Rule 66.6.					
If no reply is filed, the international preliminary examination report will be established on the basis of this opinion. The final date by which the international preliminary examination report must be established.					
4. The final date by which the international preliminary examination report must be established according to Rule 69.2 is: 2 June 2001					
Name and mailing address of the IP	'EA/AÜ	Authorized Officer			
AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA					
E-mail address: pct@ipaustralia.gov.au R.P. ALLEN					
Facsimile No. (02) 6285 3929			lephone No. (02) 6283 2134		



I. Basis of the opinion				
1. With regard to the elements of the international application:*				
X the international application as originally filed.				
the description,	pages , as originally filed,			
	pages, filed with the demand,			
	pages, received on with the letter of			
the claims,	pages , as originally filed,			
	pages , as amended under Article 19,			
	pages, filed with the demand,			
·	pages, received on with the letter of			
the drawings,	pages , as originally filed,			
	pages, filed with the demand,			
	pages, received on with the letter of			
the sequence listing	ng part of the description:			
	pages , as originally filed			
-	pages , filed with the demand			
	pages, received on with the letter of			
2. With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language which is: the language of a translation furnished for the purposes of international search (under Rule 23.1(b)). the language of publication of the international application (under Rule 48.3(b)).				
and/01 33.3).	anslation furnished for the purposes of international preliminary examination (under Rules 55.2			
3. With regard to any nucleotide drawn on the basis of the seque	and/or amino acid sequence disclosed in the international application, the written opinion was ence listing:			
contained in the intern	ational application in printed form.			
filed together with the	international application in computer readable form.			
furnished subsequently	to this Authority in written form.			
furnished subsequently	to this Authority in computer readable form.			
The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.				
The statement that the been furnished.	information recorded in computer readable form is identical to the written sequence listing has			
4. The amendments have	resulted in the cancellation of:			
the descripti	on, pages			
the claims,	Nos.			
the drawings	s, sheets/fig.			
5. This opinion has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).				
* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this opinion as "originally filed"				
opinion as originate fited				



International application No.

NO

PCT/SG00/00012

V.	Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
i	

1. Statement

 Novelty (N)
 Claims
 9 & 28
 YES

 Claims
 1-8, 10-27 & 29-31
 NO

 Inventive step (IS)
 Claims
 9 & 28
 YES

 Claims
 1-8, 10-27 & 29-31
 NO

 Industrial applicability (IA)
 Claims
 1-31
 YES

2. Citations and explanations

Citations

- (a) Patent Abstract of Japan, JP 63-144855 A (NIPPON KOKAN KK) 17 June 1988 & JP 63-144855 A
- (b) EP 18450 A1 (IWATANI SANGYO KK) 12 November 1980

Claims

- (c) GB 1035875 A (INTERNATIONAL BUSINESS MACHINES CORPORATION) 13 July 1966
- (d) US 5846287 A (KUMAR et al.) 8 December 1998
- (e) US 4670884 A (LETIZIA et al.) 2 June 1987
- (f) US 3683094 A (SCHLIENGER) 8 August 1972
- (g) US 4700769 A (OHARA et al.) 20 October 1987
- (h) Derwent Abstract Accession No.18928W/11, Class M24, RU 429099 A, (CHELYABINSK METALLURG WK). 15 October 1974
- (i) US 4110546 A (STENKVIST) 29 August 1978
- (j) US 5168917 A (OKUDA et al.) 8 December 1992
- (k) Patent Abstract of Japan, JP 56-151162 A (NAKASEKO ISAO) 24 November 1981
- (l) US 4572673 A (PORTER et al.) 25 February 1986

Novelty & Inventive Step

Claims 1-2 & 14 Citations (a)-(k) disclose all of the features of these claims.

Claims 3& 15 Citations (a) & (c)-(i) disclose all of the features of these claims.

Claims 4 & 16 Citations (c) & (e)-(i) disclose all of the features of these claims.

Claim 5 Citations (c), (e)-(h) & (k) disclose all of the features of this claim.

<u>Claim 6</u> Citations (a) & (d) disclose all of the features of this claim.

Claims 6-7 & 18 Citations (c), (f), (g) & (i) when combined with citation (l), which would be obvious to a person skilled in the art, disclose all of the features of these claims.

Claims 7-8 & 19 Citation (a) discloses all of the features of this claim.

Claims 9 & 28 None of the citations, or obvious combination thereof, disclose all of the features of any of these claims.

Claims 10-12 & 20-22 Citations (b) & (j) disclose all of the features of these claims.

Claims 13, 23, 27 & 29-31 Citation (b) discloses all of the features of these claims.

Claim 17 Citations (c) & (e)-(h) disclose all of the features of this claim.

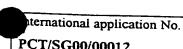
<u>Claim 18</u> Citations (a) & (d)-(e) disclose all of the features of this claim.

<u>Claims 24-25</u> Citations (c) & (j) disclose all of the features of these claims.

Claim 26 Citations (a), (c) & (k) disclose all of the features of this claim.

Form PCT/IPEA/408 (Box VI) (July 1998)





			PCT/SG00/00012	
VI.	Certain de	ocuments cited		
1.	Certain published documents (Rule 70.10)			
	Application No. Patent No.	Publication date (day/month/year)	Filing date (day/month/year)	Priority date (valid claim) (day/month/year)
	US 5963579	5 October 1999	ll August 1998	11 August 1997
	US 5956366	21 September 1999	26 February 1997	26 February 1997
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Kind of	non-written	disclosure
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Date of non-written disclosure (day/month/year)

Date of written disclosure referring to nonwritten disclosure (day/month/year)